

Preventative Maintenance Schedule

Preventative and routine maintenance can ensure a long operating life of your machine. Be sure that any necessary maintenance and repairs are performed with the machine disconnected from the power source. Refer to the machine's maintenance manual for further detail.

Task	Frequency
Grease carriage guide rail using gear and chain grease.³	3 Months
Grease turntable drive chain using gear and chain grease.²	3 Months
Grease the rack and pinion for carriage travel with gear and chain grease.¹	3 Months
Check tension of turntable drive chain. Tighten if necessary.²	3 Months
Inspect turntable rollers and replace if necessary.²	3 Months
Inspect and grease gear train for turntable rotation.⁴	3 Months
Check operation of E-Stop, control devices, and carriage safety switch.¹	Monthly
Visually inspect upper and lower limit switches for carriage travel.	Monthly
Visually inspect proximity sensor for turntable rotation. [Traction Sensor for SWM-MR-3000]	Monthly
Visually inspect photocell and ensure it is centered and support brackets are tightened.¹	Monthly
Visually inspect the plug and insulation of the main power cable.¹	Monthly
Follow the charging procedure prescribed in the machine's manual.⁵	As Needed
Maintain a clean operating environment free of debris.¹	Daily

¹ All machines

² Turntable Style Machines

³ SWM-SA-0600 only

⁴ SWM-SA-1200UL only

⁵ SWM-MR-3000 only