## HORIZONTAL STRAPPING MACHINE

#### **Applications:**

Horizontal Strapping Machines are a great solution for those that are strapping loads or parcels that need extra reinforcement. Often used for construction materials, furniture, fruits/vegetables, and barrels, just to name a few! The Handle-It Horizontal Strapper can operate as a stand-alone machine, or be integrated in an automatic line.

#### Working Process:

HANDLE-IT® - PSM Series

The operator places the product manually below the dynamic arch. The arch decends to the first strap position. The arch is dynamic, it will automatically adjust to the load size, feed the strap around the load while applying necessary tension; finally, the strap is cut and heat-welded. The arch then ascends/descends to the next strap position; the cycle is performed again until the selected strapping program is completed.



- Self-adjusting floating strapping head
- Revolutionary dynamic arch system
- Lighted warning system around the machine
- 10"Touch-screen HMI
- Thermofusion strapping seal
- 100% electric operation; no pneumatic or hydraulic parts

#### Alternative reel winder placement

- Extra touch screen
- 90° driven rotation touch screen
- Strapping head for PET; or both PP and PET strap
- Strapping height of 106"

### Optional Add-On Features:

- Rail system to move machine to the load •
- Gravity rollers conveyor
- Rollers, belt and chain conveyor
- Muting "T" safety barriers
- Automatic corners applicator robot

Machine Specifications:		
Min/Max. Load Height	4.3" min / 55" max (custom up to 106")	
Min/Max. Load Width	11.8" min / 52" max	
Min/Max. Load Length	11.8" min / 52" max	
Productivity	2-Straps: 90 Pallets/Hr 5-Straps: 80 Pallets/hr	
Tension of the Load	Standard: 550Nw Hard: 1000Nw Soft: 350Nw	
Controls	10" HMI Touch Screen	
Strap Type	Polypropylene (PP) and/or Polyester (PET)*	
Strap Specs	Width: 12, 14, 16, or 19mm Thickness: 0.7, 0.8, 0.9, 1.0mm Length: up to 5000 meters Reel: Ø int.: 406mm, width max: 230mm, Ø ext. max: 650mm	

Electrical Equipment:		
Power Supply	400V III+N	
Electrical Consumption	4 KW	
Electrical Operation	24V cc	
Gear Motors	MEB Transtecno	
Drivers	Omron	
PLC	Omron	
Sensors	Wenglor	
Encoder	Baumer	
Touch Screen (10")	Weintek	
Safety Switch / Barriers	Omron / Wenglor	

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